



## Press Operator

Heartland Label Printers is currently seeking a Flexographic Press Operator. Heartland Label is a leading manufacturer and distributor of labels and other packaging-related items. We service distributors with both stock and custom labels. Heartland Label has a facility in Little Chute, WI and Rancho Cucamonga, CA.

A Press Operator produces printed materials by studying job specifications; setting-up, operating, adjusting, controlling, and maintaining printing equipment; and maintaining supplies inventory. Heartland currently runs on three shifts; please see the shift times below.

**1st shift:** 3:00 am-3:00 pm; Monday-Thursday

**2nd shift:** 3:00 pm-3:00 am; Monday-Thursday

**Weekend shift:** 3:00 am-3:00 pm; Friday, Saturday, Sunday

### Job Duties:

- Inspect and examine printed products for print clarity, color accuracy, conformance to specifications, and external defects.
- Reposition printing plates, adjust pressure rolls, or otherwise adjust machines to improve print quality, using knobs, hand wheels, or hand tools.
- Set and adjust speed, temperature, ink flow, and positions and pressure tolerances of equipment.
- Examine job orders to determine details such as quantities to be printed, production times, stock specifications, colors, and color sequences.
- Select and install printing plates, rollers, feed guides, gauges, screens, stencils, type, dies, and cylinders in machines according to specifications, using hand tools.
- Monitor feeding, printing, and racking processes of presses to maintain specified operating levels and to detect malfunctions, making adjustments as necessary.
- Load, position, and adjust unprinted materials on holding fixtures or in equipment loading and feeding mechanisms.
- Pour or spread paint, ink, color compounds, and other materials into reservoirs, troughs, hoppers, or color holders of printing units, making measurements and adjustments to control color and viscosity.
- Blend and test paint, inks, stains, and solvents according to types of material being printed and work order specifications.

- Clean and lubricate printing machines and components, using oil, solvents, brushes, rags, and hoses.
- Measure screens and use measurements to center and align screens in proper positions and sequences on machines, using gauges and hand tools.
- Monitor and control operation of auxiliary equipment to assemble and finish products.
- Pack and label cartons, boxes, or bins of finished products.

**Requirements:**

Education: High School Graduate or General Education Degree (GED).

Experience: Experience is a plus but we will train mechanically inclined, motivated individuals.

- Ability to perform work accurately and thoroughly.
- Ensure excellent attendance and timeliness.

Please apply by sending your resume to [resumes@hrtlp.com](mailto:resumes@hrtlp.com) or mail to the address below:

Heartland Label Printers  
c/o Human Resources  
1700 Stephen Street  
P.O. Box 347  
Little Chute, WI 54140

Heartland Label Printers, LLC / Avastone Technologies, LLC is an equal opportunity employer. Employment decisions are made on merit and business needs, and not on race, color, citizenship status, national origin, ancestry, gender, sexual orientation, age, weight, religion, creed, physical or mental disability, marital status, veteran status, political affiliation, or any other factor protected by law.